

IN THE CLAIMS

Please cancel claims 27 and 59; the remaining claims are unamended and read as follows:

1-31. (Cancelled)

32. (Previously Presented) A process for the manufacture of a decorative surface element, which element comprises a base layer, a décor and a wear layer of a UV or electron beam curing lacquer, said process comprising the steps of:

positioning one or more structured rollers or molds on top of the lacquer, the one or more rollers or molds provided with embossing surfaces,

pressing said one or more rollers or molds into said lacquer, whereby the lacquer will be provided with a surface structure, thereby enhancing the decorative effect of the décor, and thereafter

completely curing the wear layer by applying a UV or electron beam,

wherein one or more glazing rollers is pressed towards the surface structured wear layer before the complete curing stage.

33. (Previously Presented) A process according to claim 32, wherein the structured rollers are heated to a surface temperature (ST) above 40°C.

34. (Previously Presented) A process according to claim 32, wherein the glazing rollers are heated to a surface temperature (ST) above 30°C.

35. (Cancelled)

36. (Previously Presented) A process according to claim 32, wherein a thin top coat is applied on top of the structured wear layer after the glazing stage.

37. (Previously Presented) A process according to claim 32, wherein a thin top coat is applied on top of the structured wear layer before the glazing stage and that the top coat is partially cured before the glazing.

38-39. (Cancelled)

40. (Previously Presented) A process according to claim 32, wherein each glazing roller is provided with a counter stay roller between which the surface element is passed.

41-42. (Cancelled)

43. (Previously Presented) A process according to claim 40, wherein the surface element has a thickness T and that the distance between each glazing roller and corresponding counter stay is set in the range T minus 0.7mm - 1.2mm.

44. (Previously Presented) A process according to claim 43, wherein the pressure between each glazing roller and its corresponding counter stay is 0.1 - 10 Bar.

45-51. (Cancelled)

52. (Previously Presented) The process according to claim 43, wherein the distance between each structured roller and corresponding counter stay is in the range T minus 0.7mm - 0.9mm.

53. (Cancelled)

54. (Previously Presented) The process according to claim 43, wherein the pressure between each glazing roller and its corresponding counter stay (P) is 65 - 100 Bar.

55-56. (Cancelled)

57. (Previously Presented) The process according to claim 33, wherein the structured rollers are heated to a surface temperature (ST) in the range of 50°C - 150°C.

58. (Previously Presented) A process according to claim 34, wherein the glazing rollers are heated to a surface temperature (ST) in the range of 35°C - 100°C.

59. (Cancelled)